

ARM341XLV

POLYASPARTIC LOW VISCOSITY



ArmorPoxy Inc.
1260 North Ave
Plainfield, NJ 07062
armorpoxy.com
E: support@armorpoxy.com
P: 888-755-7361

PRODUCT DESCRIPTION

GC-ARM341X is a solvent based two component 66% solids polyaspartic aliphatic urethane clear coating. GC-ARM341X has excellent chemical resistance, hardness, abrasion resistance, UV stability and has an excellent clear gardner color. However, the outstanding feature of this product is its exceptionally quick tack free time of around 1-2 hours for foot traffic.

PRODUCT FEATURES

- Fast drying coating
- Good chemical, abrasion and impact resistance
- Ideal where installation downtime is limited

RECOMMEND FOR

- Recommended for areas where a thin/medium build clear coat is desired over a broadcast system and installation downtime is very limited. This product is suitable as a thin/medium build coating only.

DETAILS

SOLIDS BY WEIGHT	66% (+/- 3%)
SOLIDS BY VOLUME	61% (+/- 3%)
VOLATILE ORGANIC CONTENT	LESS THAN 337 G/L
COLORS AVAILABLE	CLEAR
RECOMMEND THICKNESS	2-8 MILS WET
COVERAGE PER GALLON	200 - 800 SQ FT PER GALLON
PACKAGING INFORMATION	2 GALLON KIT
MIX RATIO	ONE TO ONE
SHELF LIFE	6 MONTHS IN UNOPENED CONTAINERS
FINISH CHARACTERISTICS	GLOSS (>70 AT 60 DEGREES)
COMPRESSIVE STRENGTH	12,000 PSI @ ASTM D695
TENSILE STRENGTH	3,900 PSI @ ASTM D638
ULTIMATE ELONGATION	2.4%
HARDNESS	SHORE D=80
ABRASION RESISTANCE	TABER ABRASER CS-17 CALIBRASE WHEEL WITH 1000 GRAM TOTAL LOAD AND 500 CYCLES=21 MG LOSS
VISCOSITY	<200 CENTIPOISE
DOT CLASSIFICATIONS	PART A FLAMMABLE LIQUID N.O.S., 3, UNI1993, PGIII PART B FLAMMABLE LIQUID N.O.S., 3, UNI1993, PGIII

CHEMICAL RESISTANCE

REAGENT	RATING
xylene	C
1,1,1 trichloroethane	B
MEK	A
methanol	B
ethyl alcohol	B
skydrol	C
50% sodium hydroxide	E
10% sulfuric acid	C
10% HC1 (aq)	C
5% acetic acid	C

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

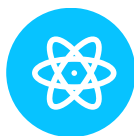
BENEFITS



Fasty Drying



UV Stable



CHEMICAL RESISTANCE

CURE SCHEDULE: (70°F) (70% relative humidity)

POT LIFE – (150 GRAM MASS).....	GREATER THAN 1 HOUR (ACTUAL USABLE WORKING TIME IS APPROXIMATELY 30 MINUTES)
TACK FREE (DRY TO TOUCH).....	1-2 HOURS
RECOAT OR TOPCOAT.....	2-3 HOURS
LIGHT FOOT TRAFFIC.....	1-4 HOURS
FULL CURE (HEAVY TRAFFIC)....	24-48 HOURS

LIMITATIONS

- Due to the quick cure rate and dry time, it is suggested that the user obtain a sample and thoroughly evaluate the product before using. Samples are available upon request.
- Color stability may be affected by environmental conditions like high humidity/chemical exposure. Exposure to some types of lighting such as sodium vapor lights may cause discolorations.
- Test Data based on neat resin.
- Clarity of color may vary from batch to batch.
- Substrate temperature must be 5°F above dew point.
- Too thick of an application may result in surface imperfections, bubble generation or product failure.
- Always apply a test patch to determine product suitability and adhesion performance for your proposed application method and procedures.
- All new concrete must be cured for at least 30 days prior to application.
- Do not expose this product to water until fully cured.
- See reverse side for application instructions.
- Physical properties are typical values and not specifications.
- See reverse side for limitations of our liability and warranty.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



ARM341XLV

Polyaspartic Low Viscosity

READ ALL INSTRUCTIONS BEFORE BEGINNING PROJECT

- 1) PRODUCT STORAGE:** Store product at normal room temperature before using. Continuous storage should be between 60 and 90 degrees F. Low temperature or temperature fluctuations may cause crystallization.
- 2) SURFACE PREPARATION:** The most suitable surface preparation would be a brush blast (shot blast) to remove all laitance and provide a suitable profile. All dirt, foreign contaminants, oil and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.
- 3) PRODUCT MIXING:** This product has a mix ratio of one to one by volume. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. After mixing, transfer the mixed material to another pail (the transfer pail) and again remix. The material in the transfer pail is now ready to be applied on the properly prepared surface.
- 4) PRODUCT APPLICATION:** The mixed material can be applied by brush or roller. Maintain temperatures and relative humidity within the recommended ranges during the application and curing process. This product is only intended for use as a thin build topcoat. Improper mixing may result in product failure. It should be pointed out that relative humidity can have a dramatic influence on the curing characteristics. The product will dry quicker and have less working time when the relative humidity is higher while a lower relative humidity will lengthen the dry time and working time.
- 5) RECOAT OR TOPCOATING:** This material can be applied in multiple coats. If you opt to recoat this product, you must first be sure that the coating has tacked off before recoating. Always remember that colder temperatures will require more cure time for the product before recoating can commence.
- 6) CLEANUP:** Use xylol
- 7) FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 8) RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our product is manufactured to the specifications as stated here or in other publications. All other information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT. We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Uncured epoxy resins, polymers and their curing agents may be ALKALINE, TOXIC or BOTH, depending on the particular system. They may cause ALLERGIC REACTIONS or HYPERSENSITIVITY REACTIONS. BEFORE USING any material, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.