

ARM371X

ARMORULTRA HIGH BUILD URETHANE SEMI GLOSS

PRODUCT DESCRIPTION

ARM371X is a two component clear floor sealer that exhibits excellent characteristics for abrasion resistance, chemical resistance, flexibility, weathering and UV stability. Ideal as a top coat for storage tanks, vessels, water towers, oil rigs, structural steel, equipment, pipe lines and racks, exterior buildings, in chemical processing plants, pulp and paper mills, sewage and waste water treatment facilities, fertilizer plants, petroleum refineries, electric generating stations, coal handling operations, marine installations, etc.

SPECS

SOLIDS BY WEIGHT	61%
SOLIDS BY VOLUME	63%
VOLATILE ORGANIC CONTENT	Less than 335 g/l
RECOMMENDED FILM THICKNESS	2-5 mils per coat wet thickness
PACKAGING INFORMATION	1 and 5 Gal Units
MIX RATIO	4 Parts A to 1 Part B by volume
SHELF LIFE	1 year
FINISH CHARACTERISTICS	Semi-Gloss
INDUCTION TIME	None
DRY SERVICE TEMPERATURE	250°F

COVERAGE

PER GALLON	200-500 SF
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COLORS

Clear

CURE SCHEDULE

POT LIFE (1.5 gal volume)	4-6 hours
TACK FREE (Dry to touch)	12-18 hours
RECOAT OR TOPCOAT	8-48 hours
LIGHT FOOT TRAFFIC	24 hours
FULL CURE (heavy traffic)	3-5 days
APPLICATION TEMPERATURE	50-120 degrees F with relative humidity below 90%

PRIMERS

Many of Armorpoxy's products can be used with ARM371X as a suitable primer

TOPCOAT

None recommended

CHEMICAL RESISTANCE

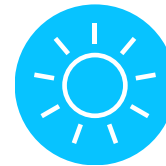
Acetic Acid 5%	C
Xylene	E
MEK	B
Methyl Alcohol	B
Gasoline	D
10% Sodium Hydroxide	E
50% Sodium Hydroxide	D
10% Sulfuric	D
10% Hydrochloric Acid	D
20% Nitric Acid	C
Ethylene Glycol	D

Rating Key: Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

FEATURES



Chemical Resistance



UV Stable



Super Durable



Roll On Application

LIMITATIONS

Colors or gloss may be affected by high humidity, low temperatures, chemical exposure, or exposure to lighting such as sodium vapor lights. For best results use a high quality 3/8" nap roller. Slab on grade requires moisture barrier. Substrate temperature must be 5°F above dew point. All new concrete must be cured for at least 30 days. Physical properties are typical values and not specifications. Light or bright colors (white, safety yellow, etc.) may require multiple coats or a suitable color coordinated primer to achieve a satisfactory hide. Tire contact may cause staining and discoloration. Colors may vary from batch to batch, therefore, use only product from the same batch for an entire job. See reverse side for application instructions. See reverse side for limitations of our liability and warranty.

TOPCOAT

High Performace Urethane



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PRODUCT STORAGE

Store product at normal room temperature before using. Continuous storage should be between 60 and 90 degrees F.

SURFACE PREPARATION

Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4' X 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.

PRODUCT MIXING

This product has a four to one mix (4 Parts A: 1 Part B) ratio by volume- merely mix all the contents of the kit together as they are pre-measured. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. Avoid whipping air into the coating. Improper mixing may result in product failure.

PRODUCT APPLICATION

The mixed material can be applied by brush or roller. Maintain temperatures within the recommended ranges during the application and curing process. Properly prime the substrate. It is best to maintain a wet edge to avoid roller marks. Direct sunlight or high temperatures may cause visible roller marking during application. Too thick of an application may result in solvent entrapment and product failure

RECOATING OR TOPCOATING

Multiple coats of this product are acceptable. If you opt to recoat this product, you must first be sure that all of the solvents have evaporated from the coating during the curing process. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating or topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating can commence. Before recoating or topcoating, check the coating to insure no contaminants exist. If a blush or contaminants are present on a previous coat, remove with a standard detergent cleaner. When recoating this product with subsequent coats of the urethane, it is advisable to apply the recoat before 24 hour passes. Also, it is advisable to degloss the previous coat to insure a trouble free bond.

CLEANUP

Use xylol

FLOOR CLEANING

Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

RESTRICTIONS

Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABILITY OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT. We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.