

ARM820X

OIL STOP PRIMER

PRODUCT DESCRIPTION

ARM820X is a two component solvent based epoxy coating that exhibits excellent characteristics for coating over petroleum based oil contaminated concrete. This product allows excellent substrate penetration which results in excellent adhesion and is an ideal primer for the oil contaminated concrete substrate.

RECOMMENDED FOR: Recommended for petroleum oil contaminated substrates. However, this product is not intended for use over vegetable oil, animal fat or synthetic oil contaminated concrete. This product can withstand exposure to many common solvents and chemicals.

SPECS

SOLIDS BY WEIGHT/VOLUME	Mixed= 71.5% (+,-2%)
SOLIDS BY VOLUME	Mixed= 63% (+,- 2%)
VOLATILE ORGANIC CONTENT	Mixed VOC < 330 g/L
RECOMMENDED FILM THICKNESS	5-8 mils per coat (wet thickness); 3-5 mils dry
PACKAGING INFORMATION	2 gallon and 10 gallon kits
MIX RATIO	1 part A to 1 part B by volume
SHELF LIFE	1 year in unopened containers
FINISH CHARACTERISTICS	Satin gloss (40-60 at 60 degrees @ glossmeter)
IMPACT RESISTANCE	Gardner Impact, direct= 50 in. lb (passed)
VISCOSITY	Mixed = 150-300 cps (typical)
TENSILE STRENGTH	4,800 psi @ ASTM D638
ULTIMATE ELONGATION	3.1%
FLEXIBILITY	No cracks on a 1/8" mandrel
DOT CLASSIFICATIONS	Part A "FLAMMABLE LIQUID N.O.S., 3, UN1993, PGIII" Part B "FLAMMABLE LIQUID N.O.S., 3, UN1993, PGIII"
ABRASION RESISTANCE	Taber abraser CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 37.0 mg loss

COVERAGE

PER GALLON	200-320 square feet @ 5-8 mils wet thickness
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COLORS

Black only

CURE SCHEDULE

POT LIFE (1.5 gal volume)	2-4 hours
TACK FREE (Dry to touch)	2-4 hours
RECOAT OR TOPCOAT	4-8 hours
LIGHT FOOT TRAFFIC	16-24 hours
FULL CURE (heavy traffic)	2-7 days
APPLICATION TEMPERATURE	55-90 degrees F

PRIMERS

None required

TOPCOAT

We recommend one (1) coat of ARM144X followed by two (2) coats of ARM321X in the same color as the ARM144X. Many other products are suitable as topcoats

CHEMICAL RESISTANCE

Acetic Acid 5%	A
Xylene	B
Toluene	B
1,1,1 trichloroethane	A
MEK	A
Gasoline	B
10% Sodium Hydroxide	E
50% Sodium Hydroxide	D
10% Sulfuric	C
10% Hydrochloric acid	C
20% Nitric Acid	A
Ethylene Glycol	C

Rating Key: Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

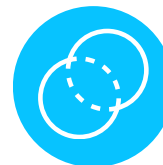
FEATURES



Chemical Resistance



Penetrates Oil Stained Floors



Can Be Used with Other ArmorPoxy Coatings



Easy Mix Ratio



Roll On Application

LIMITATIONS

For best results use a high quality 3/8" nap roller. Slab on grade requires moisture barrier. Substrate temperature must be 5°F above dew point All new concrete must be cured for at least 30 days prior to application. Color may vary slightly from batch to batch. Always apply a test patch of the entire system prior to using to determine the suitability and adhesion characteristics. See reverse side for application instructions. Physical properties are typical values and not specifications. See reverse side for limitations of our liability and warranty.



ARM820X OIL STOP PRIMER

PRODUCT STORAGE

Store product at normal room temperature. Continuous storage should be between 60 and 90 degree F

SURFACE PREPARATION

Surface preparation will vary according to the type of complete system to be applied. Make certain that the substrate where the ARM820X is to be applied is clean, sound and free of all laitance, dirt, dust, oil, grease, or foreign contaminants. Make certain that the floor is completely dry before application. It is often undesirable to shot blast a petroleum contaminated concrete surface unless the applicator is prepared to steam and solvent clean the area. Shot blasting tends to open oil filled pores that will be detrimental to the application process. The method of cleaning an oil soaked floor is best determined at the job location. However, solvent cleaning, steam cleaning, and water emulsion cleaners can all be considered. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.

PRODUCT MIXING

This product has a one to one mix ratio by volume- merely mix equal volumes such as 1 gallon of part A to 1 gallon of part B. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until streak free. Improper mixing may result in product failure.

PRODUCT APPLICATION

We recommend one coat of ARM820X followed by one coat of ARM144x and then two additional coats of ARM321X in the same color as the ARM144X. Due to the vastly varying contamination parameters, it is recommended that the applicator both check the adhesion of this product to the substrate as well as a thorough evaluation of the proposed intermediate and topcoat selections. Petroleum based oils have a tendency to migrate upward through newly placed coatings and could cause disbonding if all preceding coats are not inspected prior to topcoating. Clean all previous coatings as necessary. **THIS COATING SHOULD NOT BE USED UNTIL A REPRESENTATIVE SAMPLE PATCH HAS BEEN PLACED AND THOROUGHLY EVALUATED FOR SUITABILITY.** Make certain that the floor temperature and air temperature is between 55 and 90 degrees Fahrenheit. Preferably, the relative humidity should be below 90%. This product should be applied by roller or brush at five to eight mil thickness when wet. Too thick of an application may result in product failure.

RECOATING OR TOPCOATING

After applying the ARM820X and the coating has cured sufficiently, the applicator can then proceed with the ARM144X, ARM321X, application. Allow sufficient time between all subsequent coatings; and remember, as temperatures become lower all products will require additional time to cure. Read the individual technical data sheets for each product before proceeding. If different topcoats are desired, contact your representative for application details before proceeding.

CLEANUP

Use xylol.

FLOOR CLEANING

Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

RESTRICTIONS

Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT. We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.